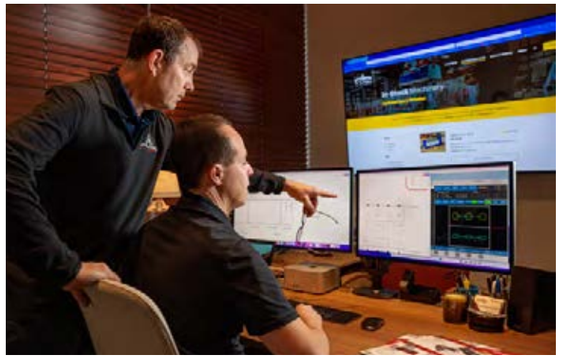
Roll Better. **Punch** Better. **Bend** Better.









TRILOGY MACHINERY ADVANTAGES

- Our team of dedicated professionals is ready to assist with your metal fabricating machinery needs.
- Factory-trained sales technicians provide the correct machine solution for your job.
- Multi-year warranties, lifetime tech support, and more than $2.5M USD in parts stocked in Maryland to keep your machine running.
- Nationwide dealers provide convenience as well as professional service.

CONTACT INFO

Main Contact Number
888.988.7655

Office and Showroom
4610 Mercedes Drive, Belcamp, Maryland 21017

Mailing
PO Box 70, Belcamp, Maryland USA 21017

Product Inquiries
inquiry@trilogymachinery.com

Technical Support and Service
service@trilogymachinery.com

Parts
parts@trilogymachinery.com

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SUNRISE

Hydraulic Ironworkers & Punching Machines

Quality | Versatility | Dependability

Exclusive United States Distributor

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TRILOGY MACHINERY

Sunrise Ironworkers and Punching Machines

Introduction

Since 1960, Sunrise Fluid Power has specialized in hydraulic machinery for the metal fabrication industry. Built on decades of engineering experience, Sunrise delivers **durable, high-performance equipment** designed for real-world fabrication demands.

Product Differentiation

Sunrise manufactures a full range of metal fabrication machinery, including ironworkers, punching machines, CNC-controlled systems, horizontal bending machines, and fully automated processing systems for plate, angle, and channel.

Unlike manufacturers with limited product lines or outsourced components, Sunrise designs and builds a **complete, integrated platform**—enabling fabricators to standardize, scale, and automate with confidence.

All equipment is ISO 9001 certified and exceeds CE and ANSI safety standards.

Machines include advanced safety features such as low-pressure tool alignment modes and engineered hold-down systems that enhance **precision and operator confidence.**

Sunrise ironworkers are backed by one of the strongest warranties in the industry—3 years parts and 1 year labor—providing long-term protection unmatched by competitors.

Quality Control

Critical components—including hydraulic cylinders and machine frames—are manufactured in-house using advanced CAD design and automated production systems, ensuring **consistency and durability.**

Each machine undergoes rigorous inspection, performance validation, and high-pressure testing prior to shipment—ensuring **reliable operation from day one.**

Sales, Service, and Support by Trilogy Machinery

Since 2009, Trilogy Machinery has been the exclusive U.S. distributor for Sunrise, operating from a 60,000 sq ft facility in Belcamp, Maryland.

Trilogy maintains a large inventory of in-stock machines and OEM parts—reducing lead times and eliminating common service delays.

Unlike traditional distributors, Trilogy is built for **long-term equipment support**, with experienced technicians, application specialists, and dedicated parts personnel—helping customers **minimize downtime** and keep production moving.

Detailed machine records—including schematics, manuals, and parts documentation—combined with real-world service experience allow issues to be resolved quickly and efficiently.



Sunrise builds high-quality, long-lasting machines, backed by the world-class service and support from Trilogy Machinery.

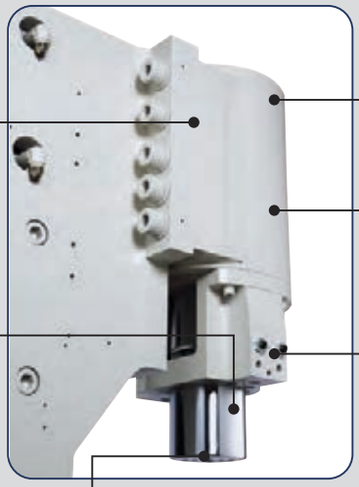
Fabricators gain **efficiency, reliability, and long-term performance**, helping them **Fabricate Better.**

The highest quality Ironworkers on the market:

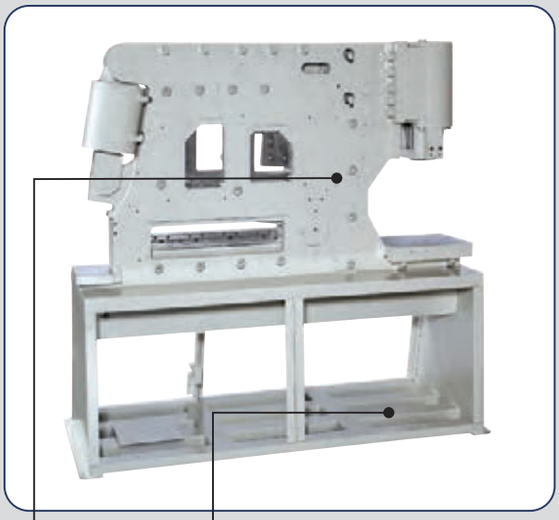
Dual cylinder models feature a separate cylinder for independent operation from shearing stations.

Cylinder ram with flat surface for rigid guiding and to ensure proper alignment of tool.

Keyed punch ram to ensure alignment of shaped tooling.

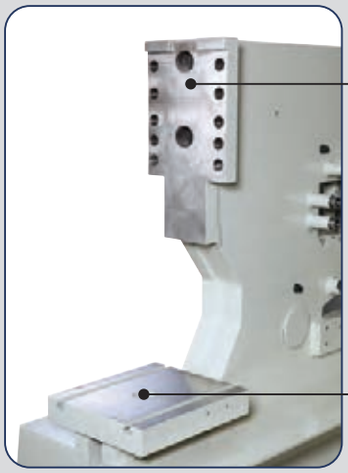


The cylinder ram is guided at three positions to provide extra support and absorb side-load forces for added protection of cylinder seals.



The base of the machine is made from welded channel in a grid pattern for a rigid machine foundation.

The frame of the machine is a monoblock construction that integrates both bolts and welding reinforcement to provide maximum frame structure rigidity.



The punching station features a large cylinder mounting plate to ensure maximum cylinder support under heavy load. The punching base is one solid plate with T-slot grooves for universal tool fixture.

Features - Hydraulic Ironworkers & Punching Machines

IW-110SD

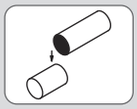


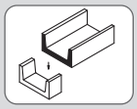
The use of name-brand hydraulic components ensure excellent reliability of the hydraulic system.

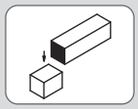
* : Optional tooling

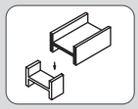
Electric cabinet with low 24 volt DC control circuit provides full protection and safety.

Section Shear Station

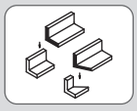

Round Bar Shear

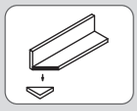

*Channel Shear


Square Bar Shear

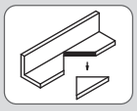

*I Beam Shear

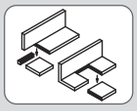
Angle Shear Station


Angle Shear


Angle Miter Shear

Notcher Station


*Vee Notching


Notching

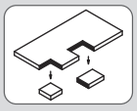
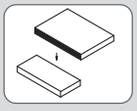
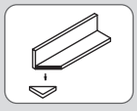
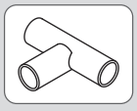

Notching

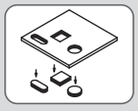
Plate Shear Station

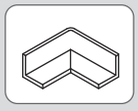

Flat Bar Shear

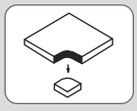

Angle Miter Shear

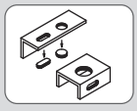
Punch Station

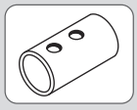

*Pipe Notching

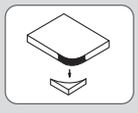

Punching

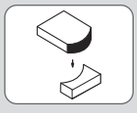

*Angle Bending


*Radius Corners

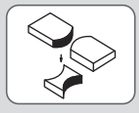

Punching


*Pipe Punching


*Rounding off Corners


*Cutting and Rounding off


*Press Brake


*Bilateral Rounding off



Sunrise Ironworkers set the standard for the highest quality on the market.

Workstations

Punching Station

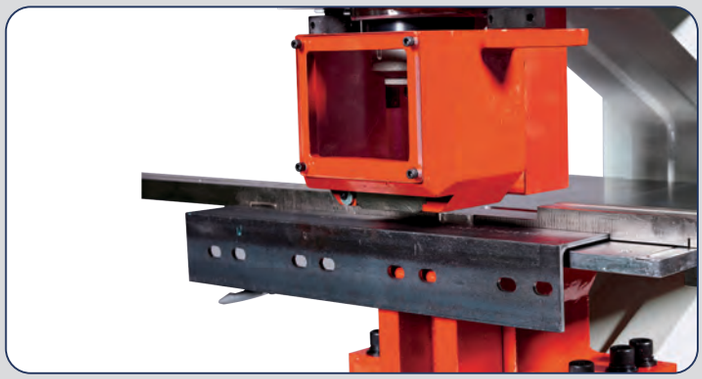
- A full range of punches and dies are available for various punching needs.
- Quick change retaining nut system for fast punch tooling change.
- Thoughtfully designed stripper for visibility, safety and ease of use.
- A large 2-piece table with scales and gauging stops is standard on all models.
- Stripper with interchangeable plates of various openings to minimize deformation is standard on all models.
- Optional hydraulic stripper is available on dual-cylinder ironworkers and all punching machines.



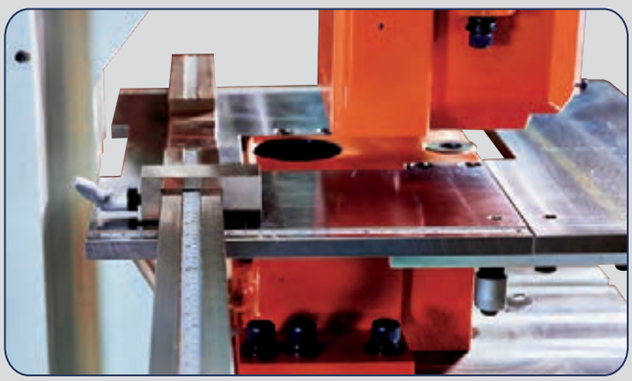
Standard dual-opening die block for up to 2" round punch on dual-cylinder and PM models. K-series feature single-opening 1.5" punch capacity.



*Angle and channel leg-up stripper for punching channel webs and angles leg-up.



Overhang die holder for punching channel flanges and angles. (optional on K-series models)



Standard machined-flat gauge table with X/Y guide bars.

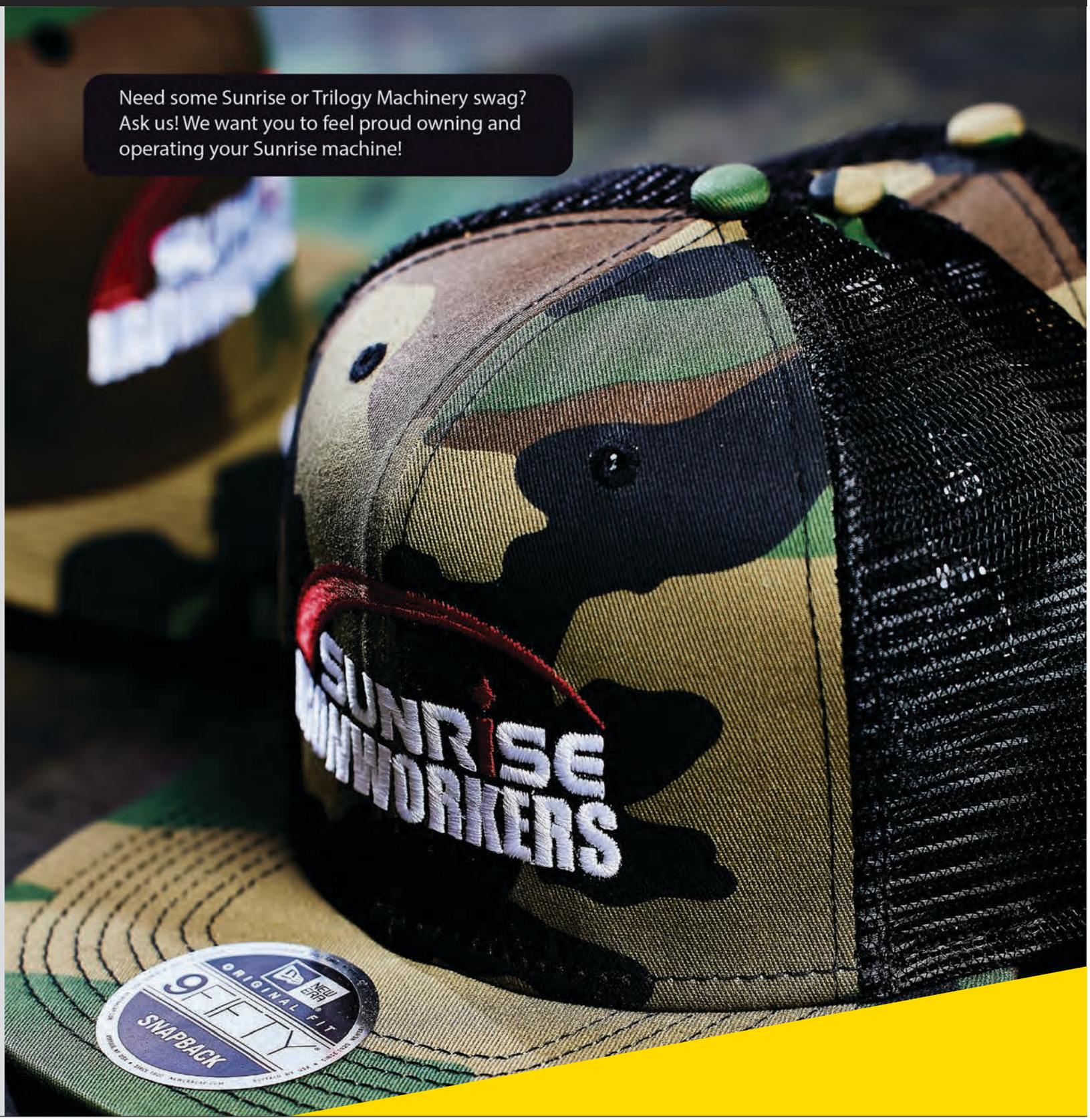


11 sets of round punches and dies included.



*Pipe notcher.

Punch Better. **Fabricate Better.**



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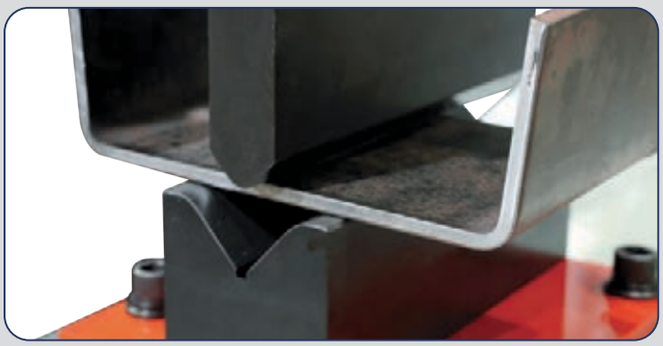
TRILOGY MACHINERY

Workstations

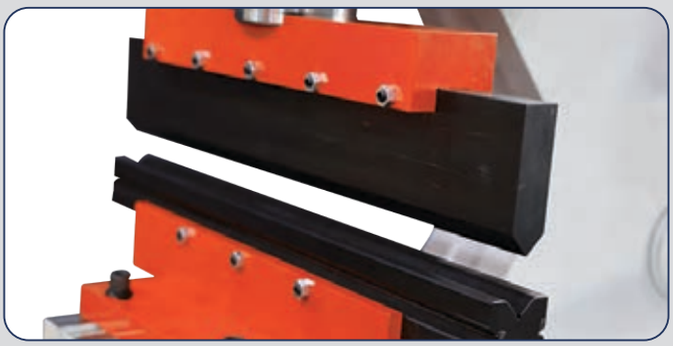
Punching Station Continued



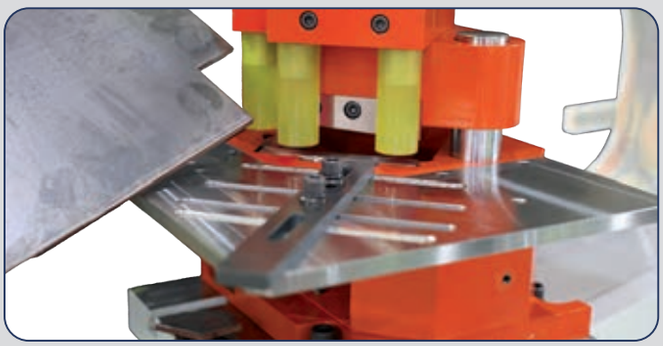
*Flip-stop gauge table. 1-3M lengths. (S/SD/KD and PM models only)



*Single vee press brake.



*Multi vee press brake.



*Large vee-notcher. (Punch side)



*Angle and channel leg-up stripper for punching channel webs and angles leg-up.

Punch Better. **Fabricate Better.**



All standard Sunrise ironworkers and punching machines feature a t-slot bed to easily slide in various attachments, such as a multi-vee press brake.

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TRILOGY MACHINERY

Workstations

Flat Bar Shearing Station

- Specially machined upper blade to give a clean shear with minimum distortion.
- Lower blade has four usable cutting edges.
- Variable degree miter-cutting on angle flange.
- Easily adjustable hold-down.
- Support table with guides for accurate positioning.



Standard plate shear hold-down.



Angle mitering capabilities.



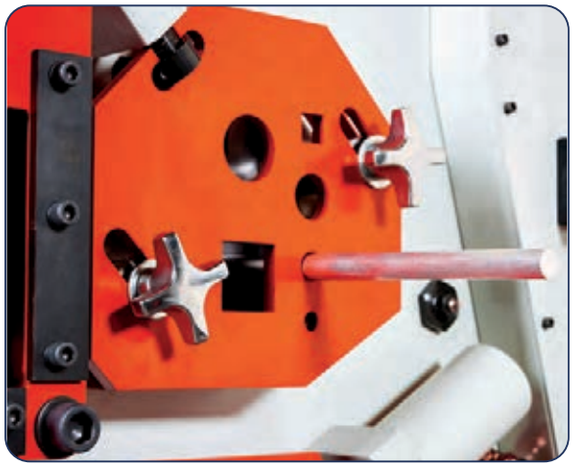
Optional hydraulic plate shear hold-down. (Standard on IW-185SD)

Structural Shearing Station

- One hold-down for various sizes of square bar shearing and round bar shearing.
- Optional channel and section bar shear tooling is available for most models. (See specification chart for details)



*Channel blades. (optional)



Standard round and square bar shearing station.

Punch Better. **Fabricate Better.**

Punching, shearing, notching and more. There is a Sunrise Ironworker for all the work you have.



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TRILOGY MACHINERY

Workstations

Angle Shearing Station

- Single shear with no material loss and minimal deformation.
- 45° miter-cut is easy and clean.
- Stationary blades with four usable cutting edges.
- Selectable corner radii on moving blades for optimum results on small or large angles.



Angle mitering capabilities.



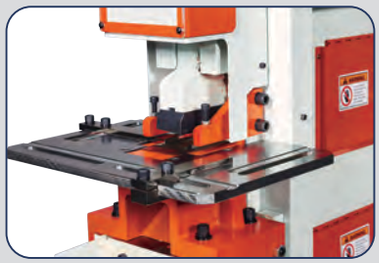
90-Degree Shear Station - Shown with optional hydraulic hold-down.



*Optional hydraulic hold-down for angle shear.

Notching Station

- Ideal for notching of flat bars and angles.
- Electrically interlocked safety guard for maximum safety and visibility.
- Gauging table included with stops for precise positioning.



Standard Rectangular Notcher



*Optional Vee Notcher

Other Included Features

1. Three limit switches enable setting of short notch stroke to improve efficiency. (on S/SD models)
2. Magnetic base LED work light for safer operation. (optional on IW-50M)
3. 40" electric backgauge for higher efficiency in repetitious work.
   The gauge extension is available depending on request.



Stroke Control



Magnetic LED Work Light



Electric Back Gauge

Punch Better. **Fabricate Better.**



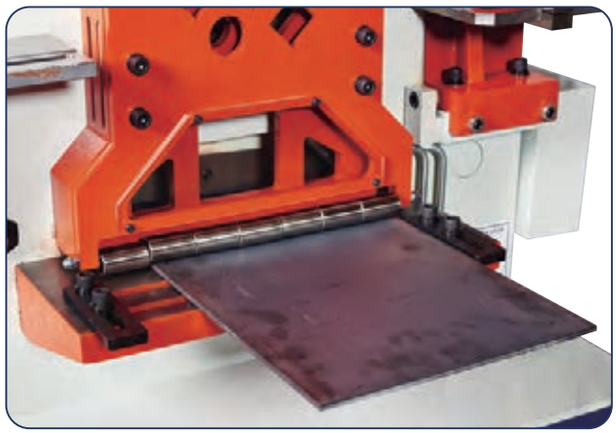
Brackets, clips, and more. Punch, shear, and bend in the same machine. The Sunrise Ironworker is ready.

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TRILOGY MACHINERY

K - Series Ironworkers

The K-series are special designed compact ironworkers with vertical movements at all stations. The entire main slide moves in straight up and down motion to provide the optimum results for punching, shearing, notching, and bending. Hydraulic hold-down and urethane spring stripper are also available for the best performance. The fast cylinder stroke greatly improves the efficiency. This model incorporates versatility, efficiency, accuracy, and ease of use at an excellent price.



Hydraulic shear hold-down is standard on all K-series models except IW-50K.



IW-66KBN integrated press brake and notcher.



IW-66KB integrated press brake.



IW-50K

IW-66KB

TRILOGY MACHINERY

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SUNRISE

Capacities and Specifications

Unit: inch

MODEL	IW-50K	IW-66K	IW-66KB	IW-66KBN	IW-95KD
PUNCHING					
Punching Pressure	50 Ton	66 Ton	66 Ton	66 Ton	95 Ton
Punch Capacity	ø3/4 x 5/8	ø7/8 x 3/4	ø7/8 x 3/4	ø7/8 x 3/4	ø1 x 7/8
(Diameter x Thickness)	ø1 1/2 x 5/16	ø1 1/2 x 7/16	ø1 1/2 x 7/16	ø1 1/2 x 7/16	ø2 x 1/2
Throat Depth	6 1/2	7 7/8	7 7/8	7 7/8	16 1/8
Maximum Stroke Length	1 1/8	1 1/2	1 1/2	1 1/2	4
Cycles / Min. (1/2" stroke)	37	34	34	34	38
Working Height Up to Die	41 1/2	41 1/4	41 1/4	41 1/4	41 1/4
ANGLE SHEARING					
Shearing Capacity	50 Ton	66 Ton	66 Ton	66 Ton	120 Ton
Shearing Cylinder Stroke Length	--	--	--	--	2
At 90° Shearing	3 x 3 x 1/4	4 x 4 x 5/16	4 x 4 x 5/16	4 x 4 x 5/16	2 x 2 x 1/2
Working Height	39 1/2	42	42	42	41
FLAT SHEARING					
Flat Bar Shear	12 x 3/8	14 x 5/8	14 x 9/16	14 x 5/8	16 x 5/8
Blade Length	12 1/4	14 1/4	14 1/4	14 1/4	16 1/8
Working Height	31 1/2	31 3/4	31 3/4	31 3/4	28 1/2
BAR SHEARING					
Round Bar Shear	ø1 1/8	ø1 1/2	ø1 1/2	ø1 1/2	ø1 3/4
Square Bar Shear	1 x 1	1 1/2 x 1 1/2	1 1/2 x 1 1/2	1 1/2 x 1 1/2	1 3/4 x 1 3/4
Channel Shear	3*	4*	4*	4*	6*
I Beam Shear	--	--	--	--	6*
NOTCHING					
Rectangular Notcher (Wx DxT)	2 x 3 1/2 x 1/4	2 x 3 1/2 x 5/16	--	2 x 3 1/2 x 5/16	2 1/2 x 3 1/2 x 1/2
Vee-Natcher (Side x Side x T)	3 1/2 x 3 1/2 x 5/16*	3 1/2 x 3 1/2 x 5/16*	--	3 1/2 x 3 1/2 x 5/16*	4 x 4 x 1/2*
Channel Notching	--	--	--	--	7~8
Working Height	41 1/4	41 1/4	--	41 1/4	41 1/4
SPECIAL TOOLING					
Large Vee-Notcher (Side x Side x T)	--	--	--	--	5 3/4 x 5 3/4 x 3/8*
Single Vee Press Brake (W x T)	6 x 5/16*	6 x 5/16*	--	4 x 3/16*	10 x 9/16*
Multi Vee Press Brake (W x T)	10 x 1/8*	10 x 1/4*	12 x 1/4**	--	20 x 3/16*
Angle Bending	2 1/2 x 5/16*	2 1/2 x 5/16*	2 1/2 x 5/16*	2 1/2 x 5/16*	4 x 5/16*
Pipe Notching	ø2*	ø2*	ø2*	ø2*	ø4*
OTHER					
Electric Power (HP)	5 HP	7.5 HP	7.5 HP	7.5 HP	10 HP
Net Weight (Apr.)	1875 lb	2625 lb	2830 lb	2830 lb	6075 lb
Gross Weight (Apr.)	21001b	2925 lb	3160 lb	3160 lb	6400 lb
Machine Dimension (Apr.)	41 x 30 x 59	41 x 30 x 64	54 x 30 x 64	54 x 30 x 64	71 x 41 x 74
Packing Dimension (Apr.)	52 x 37 x 70	57 x 36 x 75	67 x 35 x 76	67 x 35 x 76	85 x 47 x 86

* : Optional Tooling

** : The multi-vee press brake is a standard station on the IW-66KB; notcher is not included.

Note: Based on low carbon/ mild steel material strength of 65,000 PSI tensile.
Design and specifications subject to change without notice.

S/SD SERIES - Dual-Cylinder Ironworkers

The Sunrise dual-cylinder ironworker "S/SD" series are built for high power, quality, and reliability. These machines feature two independent cylinders, two foot pedals, and separate operations can be safely performed simultaneously. The low pressure setting for tool change provides maximum operation safety. The long punching cylinder stroke and available deep throat enable mounting a wide range of special equipment. The large punching base with the "T-slot" mounting provides a solid base for securing the punching tooling, as well as a wide range of optional and custom designed tooling.



All Sunrise dual-cylinder ironworkers include a machined-flat gauge table for punch and notcher, electric back-gauge, 11 sets of punches and dies, and 3 year warranty.

IW-88SD

TRILOGY MACHINERY

www.TrilogyMachinery.com
888.988.7655

SUNRISE

Capacities and Specifications

Unit: inch

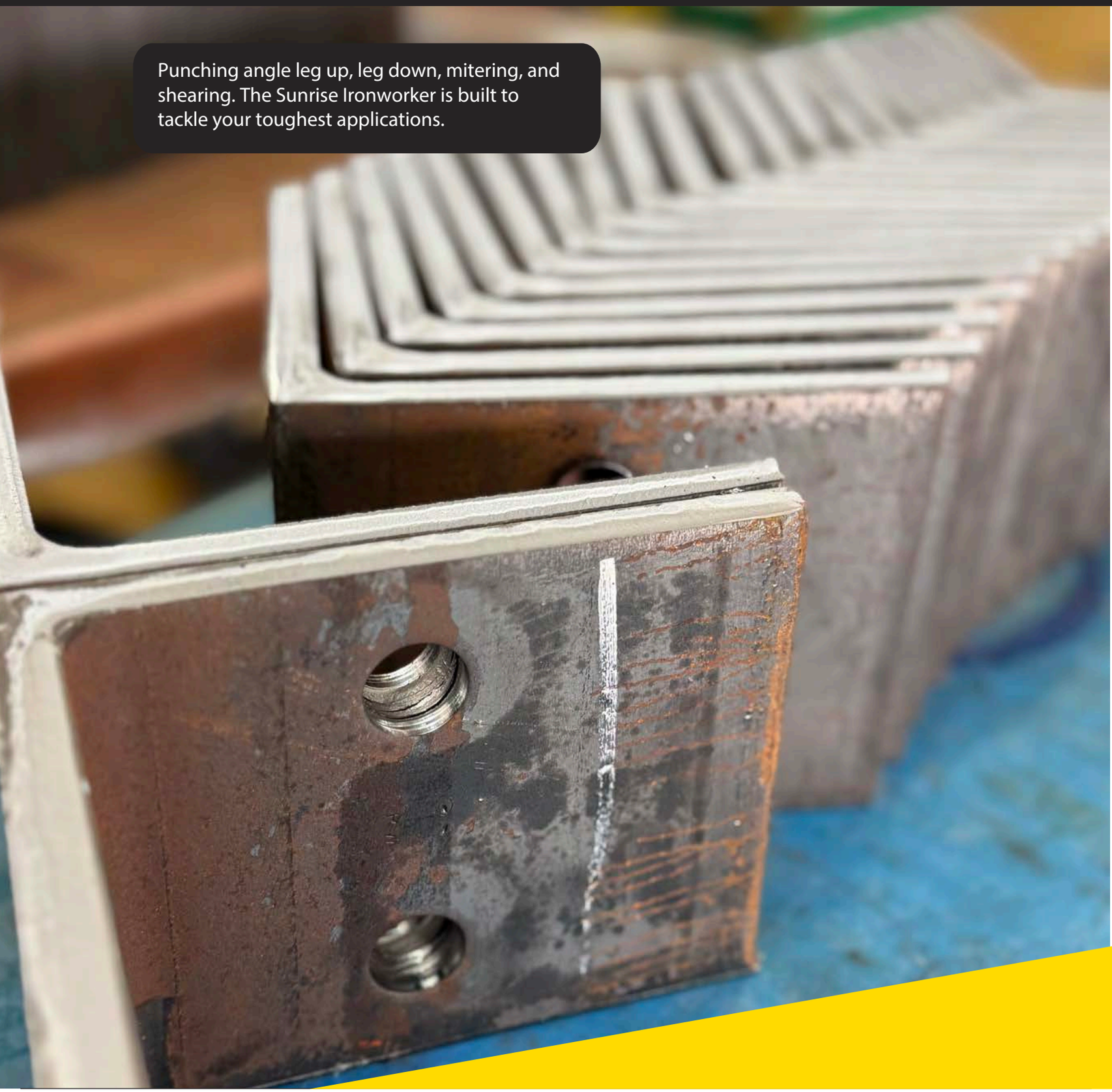
MODEL		IW-66S IW-66SD	IW-88S IW-88SD	IW-110S IW-110SD	IW-135S IW-135SD	IW-185SD
PUNCHING						
Punching Pressure		66 Ton	88 Ton	110 Ton	135 Ton	180 Ton
Punch Capacity		ø7/8 x 3/4	ø1 x 7/8	ø1 1/8 x 1	ø1 1/4 x 1 1/16	ø1 7/16 x1 1/4
(Diameter x Thickness)		ø2 x 5/16	ø2 x 1/2	ø2 x 9/16	ø2 x 11/16	ø2 x 7/8
Throat Depth	S:	12	12	12	12	--
	SD:	20	20	20	20	20
Maximum Stroke Length		4	4	4	4	4
Cycles / Min. (3/4" stroke)		30	29	28	28	29
Working Height Up to Die		39 3/4	41 1/4	41	42	41 1/4
ANGLE SHEARING						
At 90 ° Shearing		5 x 5 x 1/2	6 x 6 x 1/2	6 x 6 x 9/16	6 x 6 x 11/16	8 x 8 x 3/4
At 45° Miter Shearing		2 1/2 x 2 1/2 x 5/16	3 x 3 x 3/8	3 x 3 x 3/8	3 x 3 x 3/8	3 x 3 x 3/8
Working Height		43 3/4	45 3/4	47 7/8	46 1/2	46 1/2
FLAT SHEARING						
Flat Bar Shear		14 x 9/16	18 x 9/16	24 x 5/8	24 x 11/16	30 x 3/4
(Width x Thickness)		10 x 3/4	12 x 7/8	16 x 3/4	16 x 1	16 x 1 1/8
Blade Length		14 1/4	18 1/4	24 3/8	24 3/8	30 1/4
Angle Flange Trim		4	4	4	4	4 3/4
Working Height		36	36 1/2	37 1/2	36	36
BAR SHEARING						
Round Bar Shear		ø1 1/2	ø1 3/4	ø1 3/4	ø2	ø2 1/4
Square Bar Shear		1 1/2 x 1 1/2	1 3/4 x 1 3/4	1 3/4 x 1 3/4	2 x 2	2 1/4 x 2 1/4
Channel Shear		5*	6*	6*	7*	8*
I Beam Shear		--	6*	6*	7*	8*
Working Height		48	50	52 1/2	51 1/2	54
NOTCHING						
Rectangular Notcher (W x D x T)		2 x 3 1/2 x 3/8	2 x 3 1/2 x 1/2	2 1/2 x 3 1/2 x 1/2	2 1/2 x 3 1/2 x 1/2	2 1/2 x 3 1/2 x 5/8
Vee-Natcher (Side x Side x T)		3 1/2 x 3 1/2 x 3/8*	3 1/2 x 3 1/2 x 1/2*	4 x 4 x 1/2*	4 x 4 x 1/2*	4 x 4 x 5/8*
Working Height		35 3/4	36 1/2	37 1/2	36 1/4	36 1/4
SPECIAL TOOLING						
Large Vee-Notcher (Side x Side x T)		5 3/4 x 5 3/4 x 5/16*	5 3/4 x 5 3/4 x 3/8*	5 3/4 x 5 3/4 x 1/2*	5 3/4 x 5 3/4 x 1/2*	5 3/4 x 5 3/4 x 1/2*
Single Vee Press Brake (W x T)		10 x 1/2*	10 x 1/2*	10 x 9/16*	10 x 3/4*	10 x 3/4*
Multi Vee Press Brake (W x T)		20 x 3/16*	20 x 3/16*	27 1/2 x 3/16*	27 1/2 x 3/16*	27 1/2 x 3/16*
Angle Bending		4 x 1/4*	4 x 1/4*	4 x 1/2*	4 x 1/2*	4 x 1/2*
Pipe Notching		ø4*	ø4*	ø4*	ø4*	ø4*
OTHER						
Electric Power (HP)		7.5 HP	10 HP	10 HP	15 HP	20 HP
Net Weight (Apr.)	S:	3975 lb	4825 lb	6525 lb	7375 lb	--
	SD:	4875 lb	5850 lb	7625 lb	8725 lb	10925 lb
Gross Weight (Apr.)	S:	4300 lb	5210 lb	7025 lb	7925 lb	--
	SD:	5250 lb	6360 lb	8175 lb	9325 lb	11600 lb
Machine Dimension (Apr.)	S:	67 x 32 x 68	73 x 33 x 70	83 x 34 x 72	86 x 41 x 73	--
(L x W x H)	SD:	82 x 32 x 68	87 x 33 x 70	97 x 34 x 72	98 x 41 x 73	107 x 43 x 80
Packing Dimension (Apr.)	S:	78 x 38 x 79	83 x 39 x 81	94 x 40 x 83	97 x 47 x 84	--
(L x W x H)	SD:	93 x 38 x 79	98 x 39 x 81	108 x 40 x 83	109 x 47 x 84	118 x 49 x 91

* : Optional Tooling

Note: Based on low carbon/ mild steel material strength of 65,000 PSI tensile.
Design and specifications subject to change without notice.
A 2-hole overhung die holder and a 2-piece gauging table are provided as standard equipment on all dual cylinder ironworkers.

Punch Better. **Fabricate Better.**

Punching angle leg up, leg down, mitering, and shearing. The Sunrise Ironworker is built to tackle your toughest applications.



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TRILOGY MACHINERY

Punch Better. **Fabricate Better.**



Trilogy Machinery stocks a wide variety of custom tooling, parts, accessories, and blades.

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TRILOGY MACHINERY

PM SERIES - Hydraulic Punching Machine

- The patented dual-piston hydraulic cylinder enables the machine to retract faster increasing production, and also makes our cylinder slimmer, which brings a better appearance to the machine.
- Punching machines ranging from 38 to 220 tons of punching capacities, combined with different throat depths to choose from, provides a complete range of models to meet our customer's wide range of requirements.
- All optional tooling used on the punching station of dual-cylinder models can also be used on the PM models, turning the punching machine into a universal machine.



Standard dual-opening die block.



PM-60LT

Capacities and Specifications

Unit: inch

MODEL		PM-38T PM-38LT PM-38XT	PM-6OT PM-6OLT PM-6OXT	PM-88T PM-88LT PM-88XT	PM-13OLT PM-13OXT	PM-175LT PM-175XT	PM-22OLT PM-22OXT
PUNCHING							
Punching Pressure		38 Ton	60 Ton	88 Ton	130 Ton	175 Ton	220 Ton
Punch Capacity		ø11/16 x 9/16	ø7/8 x 11/16	ø1 x 7/8	ø1 1/4 x 1 1/16	ø1 3/8 x 1 1/4	ø1 5/8 x 1 3/8
(Diameter x Thickness)		ø2 x 3/16	ø2 x 5/16	ø2 x 7/16	ø2 x 11/16	ø2 x 7/8	ø2 x 1 1/8
Throat Depth	T:	12	12	12	--	--	--
	LT:	20	20	20	20	20	20
	XT:	30	30	30	30	30	30
Maximum Stroke Length		4	4	4	4	4	4
Cycles / Min. (3/4" stroke)		41	28	28	26	27	28
Table Size (W x D)	T:	27 1/2 x 20	27 1/2 x 20	27 1/2 x 20	--	--	--
	LT:	27 1/2 x 27 1/2	27 1/2 x 27 1/2	27 1/2 x 27 1/2	27 1/2 x 27 1/2	27 1/2 x 27 1/2	27 1/2 x 27 1/2
	XT:	27 1/2 x 37 1/2	27 1/2 x 37 1/2	27 1/2 x 37 1/2	27 1/2 x 37 1/2	27 1/2 x 37 1/2	27 1/2 x 37 1/2
Working Height Up to Die		41 1/4	41 1/4	41 1/4	41 1/4	41 1/4	41 1/4
OPTIONAL TOOLING							
Largest Hole*		ø6 x 1/16	ø6 x 1/8	ø6 x 3/16	ø6 x 1/4	ø6 x 5/16	ø6 x 3/8
Single Vee Press Brake (W x T)*		10 x 1/2	10 x 5/8	10 x 5/8	10 x 3/4	10 x 3/4	10 x 3/4
Multi Vee Press Brake (W x T)*		20 x 1/8	20 x 3/16	20 x 3/16	27 1/2 x 3/16	27 1/2 x 3/16	27 1/2 x 3/16
Angle Bending*		2 1/2 x 5/16	3 x 1/4	4 x 3/8	4 x 1/2	4 x 1/2	4 x 1/2
Rectangular Natcher (W x D x T)*		2 1/2 x 3 1/2 x 3/16	2 1/2 x 3 1/2 x 1/4	2 1/2 x 3 1/2 x 3/8	2 1/2 x 3 1/2 x 1/2	2 1/2 x 3 1/2 x 1/2	2 1/2 x 3 1/2 x 1/2
Vee Natcher (Side x Side x T)*		5 3/4 x 5 3/4 x 3/16	5 3/4 x 5 3/4 x 1/4	5 3/4 x 5 3/4 x 3/8	5 3/4 x 5 3/4 x 1/2	5 3/4 x 5 3/4 x 1/2	5 3/4 x 5 3/4 x 1/2
Pipe Natcher (Max diameter)*		ø4	ø4	ø4	ø4	ø4	ø4
Flat Bar Shearing*		7 x 3/16	7 x 1/4	7 x 3/8	7 x 1/2	7 x 5/8	7 x 5/8
Angle Shearing*		3 x 3 x 1/4	3 x 3 x 1/4	4 x 4 x 1/2	4 x 4 x 1/2	4 x 4 x 1/2	4 x 4 x 1/2
Round Bar Shearing*		ø1 1/8	ø1 1/4	ø1 1/4	ø1 1/4	ø1 1/4	ø1 1/4
Square Bar Shearing*		1 1/8 x 1 1/8	1 1/4 x 1 1/4	1 1/4 x 1 1/4	1 1/4 x 1 1/4	1 1/4 x 1 1/4	1 1/4 x 1 1/4
Channel Shearing*		--	4 x 2	4 x 2	4 x 2	4 x 2	4 x 2
OTHER							
Electric Power		5 HP	5 HP	7.5 HP	10 HP	15 HP	20 HP
Net Weight (Apr.)	T:	2650 lb	3200 lb	3925 lb	--	--	--
	LT:	3325 lb	4100 lb	4640 lb	6275 lb	7840 lb	9790 lb
	XT:	4075 lb	4875 lb	6275 lb	7950 lb	10275 lb	12350 lb
Gross Weight (Apr.)	T:	2875 lb	3600 lb	4325 lb	--	--	--
	LT:	3625 lb	4525 lb	5075 lb	6800 lb	8525 lb	10600 lb
	XT:	4425 lb	5350 lb	6750 lb	8525 lb	11025 lb	13150 lb
Machine Dimension (Apr.) (L x W x H)	T:	43 x 33 x 70	46 x 33 x 77	51 x 34 x 78	--	--	--
	LT:	56 x 33 x 71	60 x 33 x 77	64 x 34 x 78	68 x 38 x 80	74 x 41x 82	78 x 50 x 83
	XT:	72 x 33 x 72	76 x 33 x 77	81 x 34 x 78	86 x 38 x 80	94 x 41x 84	98 x 50 x 86
Packing Dimension (Apr.) (L x W x H)	T:	56 x 38 x 79	59 x 38 x 87	63 x 40 x 87	--	--	--
	LT:	69 x 38 x 80	73 x 38 x 87	77 x 40 x 87	81 x 44 x 90	87 x 47 x 91	91 x 56 x 92
	XT:	85 x 38 x 81	88 x 38 x 87	93 x 40 x 87	98 x 44 x 90	106 x 47 x 94	110 x 56 x 95

* : Optional Tooling

Note: Based on low carbon/ mild steel material strength of 65,000 PSI tensile.
Design and specifications subject to change without notice.
A 2-hole strutural die holder and a 2-piece gauging table are provided as standard equipment on all punching machines.