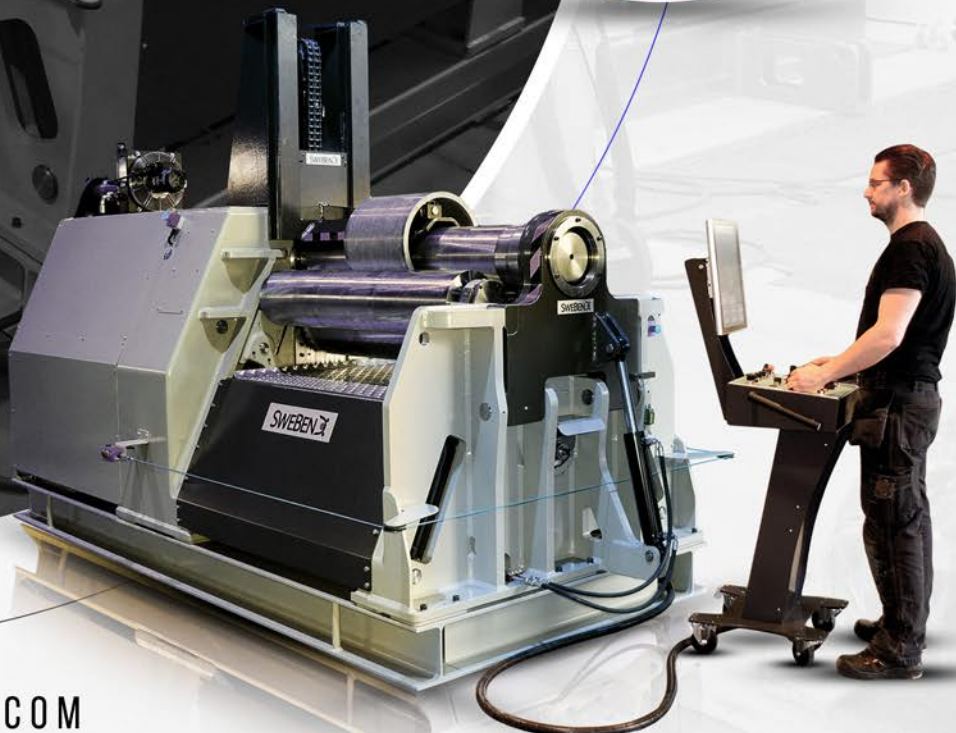


SWEBEND

PB3/PB4 Model List

PLATE BENDING MACHINES



SweBend PB3 MODEL LIST

Our machine sizes can handle plate thickness 1 - 250 mm (18 ga. - 10"). Please let us know your specific requirements and we will guide you to the right machine. Don't worry - we can bend almost everything!

TRD = Top Roll Diameter.

Prebending is a finished bending operation after only one pass.

Circular bending (Roll bending) is method of bending through several passes, hence the increased capacity.

Model	Roll length feet	ROLL DIAMETERS		PREBENDING	CIRCULAR ROLLING		Motor Size HP
		Top inch	Bottom inch	PB 3*TRD inch	RB 5*TRD inch	RB 8*TRD inch	
PB3-6-3	3	6	6	1/4	5/16	3/8	5.5
PB3-8-3	3	8	8	1/2	5/8	11/16	7.5
PB3-6-4	4	8	8	7/32	9/32	5/16	5.5
PB3-8-4	4	10	10	7/16	9/16	11/16	7.5
PB3-10-4	4	12	12	9/16	7/8	15/16	10
PB3-6-5	5	6	6	3/16	1/4	9/32	5.5
PB3-8-5	5	8	8	3/8	9/16	5/8	7.5
PB3-10-5	5	10	10	9/16	3/4	7/8	10
PB3-12-5	5	12	12	3/4	1-1/8	1-3/16	20
PB3-14-5	5	14	14	1-1/8	1-7/16	1-9/16	30
PB3-16-5	5	16	16	1-7/16	1-3/4	2	40
PB3-18-5	5	18	18	1-3/4	2-3/16	2-3/8	60
PB3-20-5	5	20	20	2	2-3/8	2-9/16	75
PB3-22-5	5	22	22	2-1/4	3-1/4	3-7/16	95
PB3-24-5	5	24	24	3	3-1/2	3-3/4	120
PB3-28-5	5	28	28	3-1/2	4-1/2	5	168
PB3-6-6	6	6	6	7 ga.	7/32	1/4	5.5
PB3-8-6	6	8	8	5/16	1/2	9/16	7.5
PB3-10-6	6	10	10	1/2	11/16	3/4	10
PB3-12-6	6	12	12	11/16	15/16	1	20
PB3-14-6	6	14	14	1	1-3/8	1-7/16	30
PB3-16-6	6	16	16	1-1/4	1-9/16	1-3/4	40
PB3-18-6	6	18	18	1-1/2	2	2-3/16	60
PB3-20-6	6	20	20	1-3/4	2-3/16	2-3/8	75
PB3-22-6	6	22	22	2	2-7/8	3	95
PB3-24-6	6	24	24	2-9/16	3-1/8	3-3/8	120
PB3-28-6	6	28	28	3-3/8	4-3/16	4-1/2	168
PB3-6-8	8	6	6	5/32	3/16	7/32	5.5
PB3-8-8	8	8	8	1/4	7/16	1/2	7.5
PB3-10-8	8	10	10	7/16	5/8	11/16	10
PB3-12-8	8	12	12	9/16	13/16	15/16	20
PB3-14-8	8	14	14	7/8	1-1/4	1-3/8	30
PB3-16-8	8	16	16	1-1/8	1-7/16	1-9/16	40
PB3-18-8	8	18	18	1-3/8	1-3/4	1-7/8	60
PB3-20-8	8	20	20	1-9/16	2	2-3/16	75
PB3-22-8	8	22	22	1-3/4	2-9/16	2-5/8	95
PB3-24-8	8	24	24	2-3/16	2-3/4	3	120
PB3-28-8	8	28	28	3-1/8	3-7/8	4-3/16	168
PB3-6-10	10	6	6	10 ga.	7 ga.	3/16	5.5
PB3-8-10	10	8	8	7/32	11/32	7/16	7.5
PB3-10-10	10	10	10	3/8	9/16	5/8	10
PB3-12-10	10	12	12	1/2	3/4	7/8	20
PB3-14-10	10	14	14	11/16	1-1/8	1-1/4	30
PB3-16-10	10	16	16	1	1-1/4	1-3/8	40
PB3-18-10	10	18	18	1-1/4	1-5/8	1-3/4	60
PB3-20-10	10	20	20	1-3/8	1-3/4	2	75
PB3-22-10	10	22	22	1-9/16	2-5/16	2-7/16	95
PB3-24-10	10	24	24	2	2-9/16	2-3/4	120
PB3-28-10	10	28	28	3	3-5/8	3-7/8	168
PB3-8-12	12	8	8	3/16	1/4	3/8	7.5
PB3-10-12	12	10	10	5/16	7/16	9/16	10
PB3-12-12	12	12	12	7/16	5/8	3/4	20
PB3-14-12	12	14	14	9/16	1-1/16	1-3/16	30
PB3-16-12	12	16	16	13/16	1-1/8	1-1/4	40
PB3-18-12	12	18	18	1-1/8	1-1/2	1-9/16	60
PB3-20-12	12	20	20	1-3/16	1-9/16	1-3/4	75
PB3-22-12	12	22	22	1-7/16	2-3/16	2-1/4	95
PB3-24-12	12	24	24	1-3/4	2-3/8	2-9/16	120
PB3-28-12	12	28	28	2-3/4	3-3/8	3-9/16	168

SweBend PB4 Model List

Our machine sizes can handle plate thickness 1 - 250 mm (18 ga. – 10"). Please let us know your specific requirements and we will guide you to the right machine. Don't worry – we can bend almost everything!

TRD = Top Roll Diameter.

Prebending is a finished bending operation after only one pass.

Circular bending (Roll bending) is method of bending through several passes, hence the increased capacity.

Model	Roll length feet	ROLL DIAMETERS			PREBENDING	CIRCULAR ROLLING		Motor Size HP
		Top inch	Bottom inch	Side inch	PB 3*TRD inch	RB 5*TRD inch	RB 8*TRD inch	
PB4-4-3	3	4.2	4	4	10 ga.	7 ga.	3/16	3
PB4-6-3	3	6	6	5.5	1/4	5/16	3/8	5.5
PB4-8-3	3	8	8	6.3	1/2	5/8	11/16	10
PB4-4-4	4	4.2	4	4	11 ga.	5/32	7 ga.	3
PB4-6-4	4	6	6	5.5	7/32	9/32	5/16	5.5
PB4-8-4	4	8	8	6.3	7/16	9/16	11/16	10
PB4-10-4	4	10	10	8	9/16	7/8	15/16	15
PB4-4-5	5	4.2	4	4	12 ga.	10 ga.	5/32	3
PB4-6-5	5	6	6	5.5	3/16	1/4	9/32	5.5
PB4-8-5	5	8	8	6.3	3/8	9/16	5/8	10
PB4-10-5	5	10	10	8	9/16	3/4	7/8	15
PB4-12-5	5	12	12	10.3	3/4	1-1/8	1-3/16	30
PB4-14-5	5	14	14	12.4	1-1/8	1-7/16	1-9/16	40
PB4-16-5	5	16	16	13.6	1-7/16	1-3/4	2	60
PB4-18-5	5	18	18	15.4	1-3/4	2-3/16	2-3/8	90
PB4-20-5	5	20	20	16.5	2	2-3/8	2-9/16	120
PB4-22-5	5	22	22	18	2-1/4	3-1/4	3-7/16	150
PB4-24-5	5	24	24	19.5	3	3-1/2	3-3/4	160
PB4-28-5	5	28	28	22.2	3-1/2	4-1/2	5	220
PB4-4-6	6	4.2	4	4	14 ga.	11 ga.	10 ga.	3
PB4-6-6	6	6	6	5.5	7 ga.	7/32	1/4	5.5
PB4-8-6	6	8	8	6.3	5/16	1/2	9/16	10
PB4-10-6	6	10	10	8	1/2	11/16	3/4	15
PB4-12-6	6	12	12	10.3	11/16	15/16	1	30
PB4-14-6	6	14	14	12.4	1	1-3/8	1-7/16	40
PB4-16-6	6	16	16	13.6	1-1/4	1-9/16	1-3/4	60
PB4-18-6	6	18	18	15.4	1-1/2	2	2-3/16	90
PB4-20-6	6	20	20	16.5	1-3/4	2-3/16	2-3/8	120
PB4-22-6	6	22	22	18	2	2-7/8	3	150
PB4-24-6	6	24	24	19.5	2-9/16	3-1/8	3-3/8	160
PB4-28-6	6	28	28	22.2	3-3/8	4-3/16	4-1/2	220
PB4-6-8	8	6	6	5.5	5/32	3/16	7/32	5.5
PB4-8-8	8	8	8	6.3	1/4	7/16	1/2	10
PB4-10-8	8	10	10	8	7/16	5/8	11/16	15
PB4-12-8	8	12	12	10.3	9/16	13/16	15/16	30
PB4-14-8	8	14	14	12.4	7/8	1-1/4	1-3/8	40
PB4-16-8	8	16	16	13.6	1-1/8	1-7/16	1-9/16	60
PB4-18-8	8	18	18	15.4	1-3/8	1-3/4	1-7/8	90
PB4-20-8	8	20	20	16.5	1-9/16	2	2-3/16	120
PB4-22-8	8	22	22	18	1-3/4	2-9/16	2-5/8	150
PB4-24-8	8	24	24	19.5	2-3/16	2-3/4	3	160
PB4-28-8	8	28	28	22.2	3-1/8	3-7/8	4-3/16	220
PB4-6-10	10	6	6	5.5	10 ga.	7 ga.	3/16	5.5
PB4-8-10	10	8	8	6.3	7/32	11/32	7/16	10
PB4-10-10	10	10	10	8	3/8	9/16	5/8	15
PB4-12-10	10	12	12	10.3	1/2	3/4	7/8	30
PB4-14-10	10	14	14	12.4	11/16	1-1/8	1-1/4	40
PB4-16-10	10	16	16	13.6	1	1-1/4	1-3/8	60
PB4-18-10	10	18	18	15.4	1-1/4	1-5/8	1-3/4	90
PB4-20-10	10	20	20	16.5	1-3/8	1-3/4	2	120
PB4-22-10	10	22	22	18	1-9/16	2-5/16	2-7/16	150
PB4-24-10	10	24	24	19.5	2	2-9/16	2-3/4	160
PB4-28-10	10	28	28	22.2	3	3-5/8	3-7/8	220
PB4-8-12	12	8	8	6.3	3/16	1/4	3/8	10
PB4-10-12	12	10	10	8	5/16	7/16	9/16	15
PB4-12-12	12	12	12	10.3	7/16	5/8	3/4	30
PB4-14-12	12	14	14	12.4	9/16	1-1/16	1-3/16	40
PB4-16-12	12	16	16	13.6	13/16	1-1/8	1-1/4	60
PB4-18-12	12	18	18	15.4	1-1/8	1-1/2	1-9/16	90
PB4-20-12	12	20	20	16.5	1-3/16	1-9/16	1-3/4	120
PB4-22-12	12	22	22	18	1-7/16	2-3/16	2-1/4	150
PB4-24-12	12	24	24	19.5	1-3/4	2-3/8	2-9/16	160
PB4-28-12	12	28	28	22.2	2-3/4	3-3/8	3-9/16	220

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